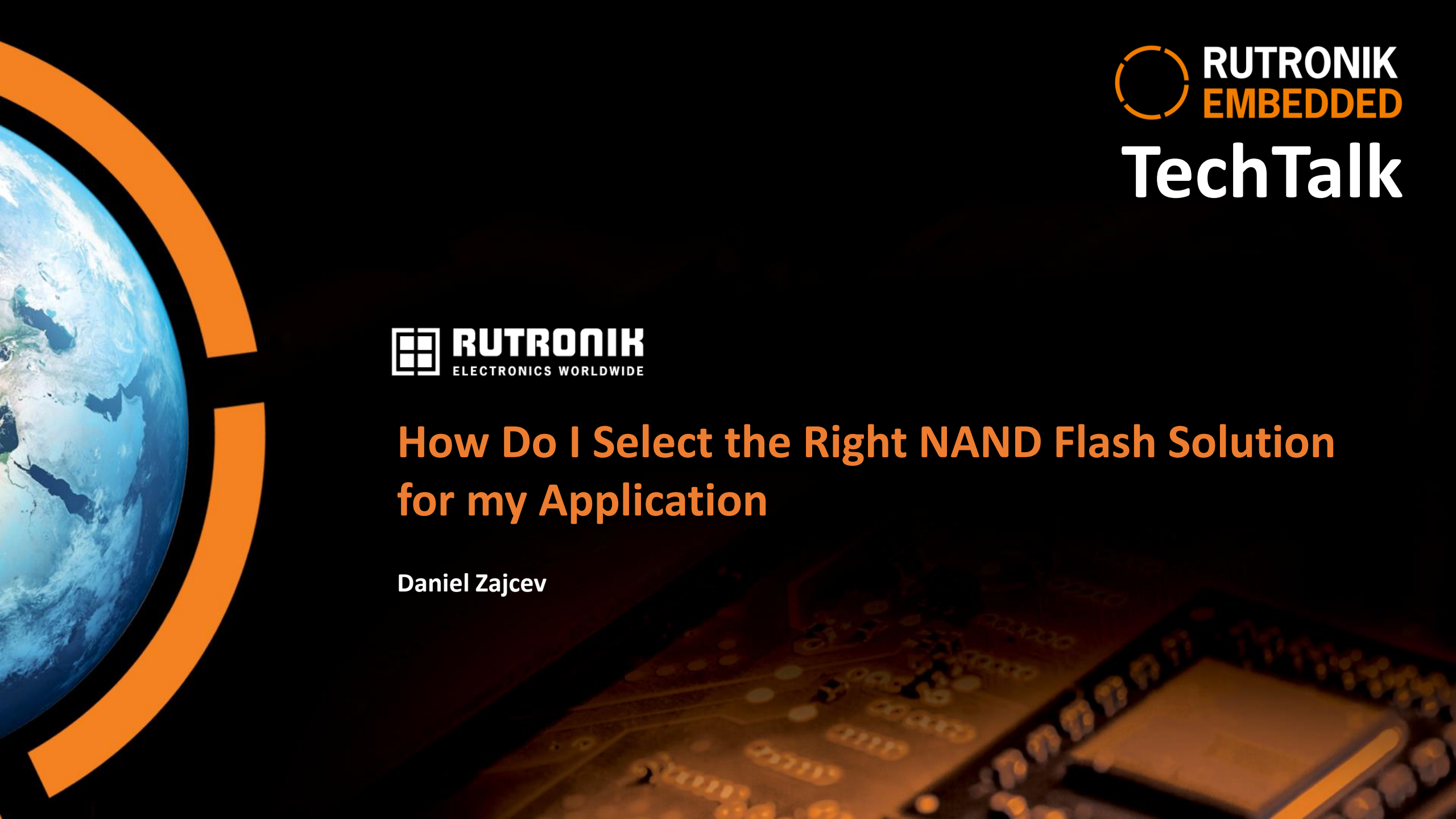




# How Do I Select the Right NAND Flash Solution for my Application

Daniel Zajcev



## **NAND-Flash – A Primer**

- History of NAND Flash
- NAND Flash Cell
- NAND Flash Technologies

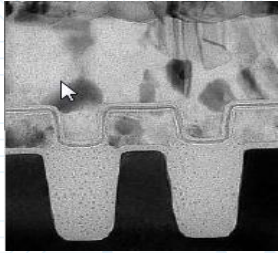
## **Reliability – A key selection criterion**

- Endurance
- Workloads
- Write Amplification Factor
- Mode of Operation
- Calculation of your individual TBW and Total Lifetime (in Years)
- S.M.A.R.T. Tools

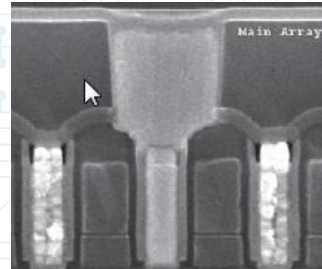
## **Total Cost of Ownership – Real life examples**

- The Ticketing Machine Disaster
- Tesla Model S & Model X Callback

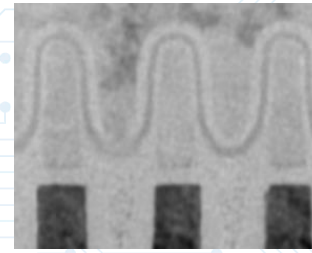
65nm



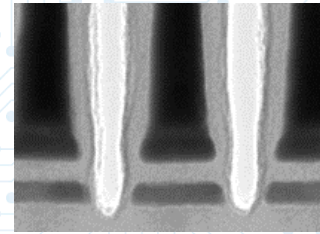
45nm



25nm



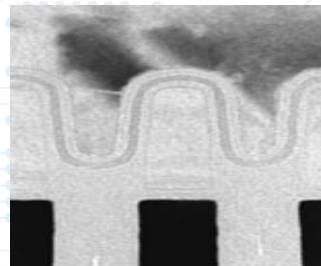
16nm



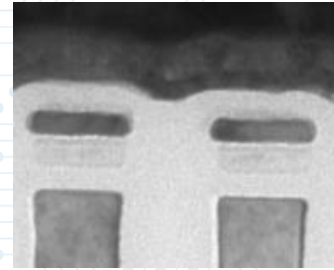
50nm



34nm

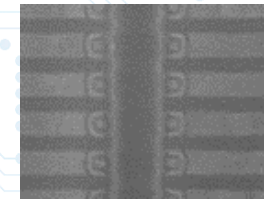


20nm



3D NAND  
32L/TLC → 64L/TLC

QLC NAND  
Technology  
96L



1987-2009

2010-2014

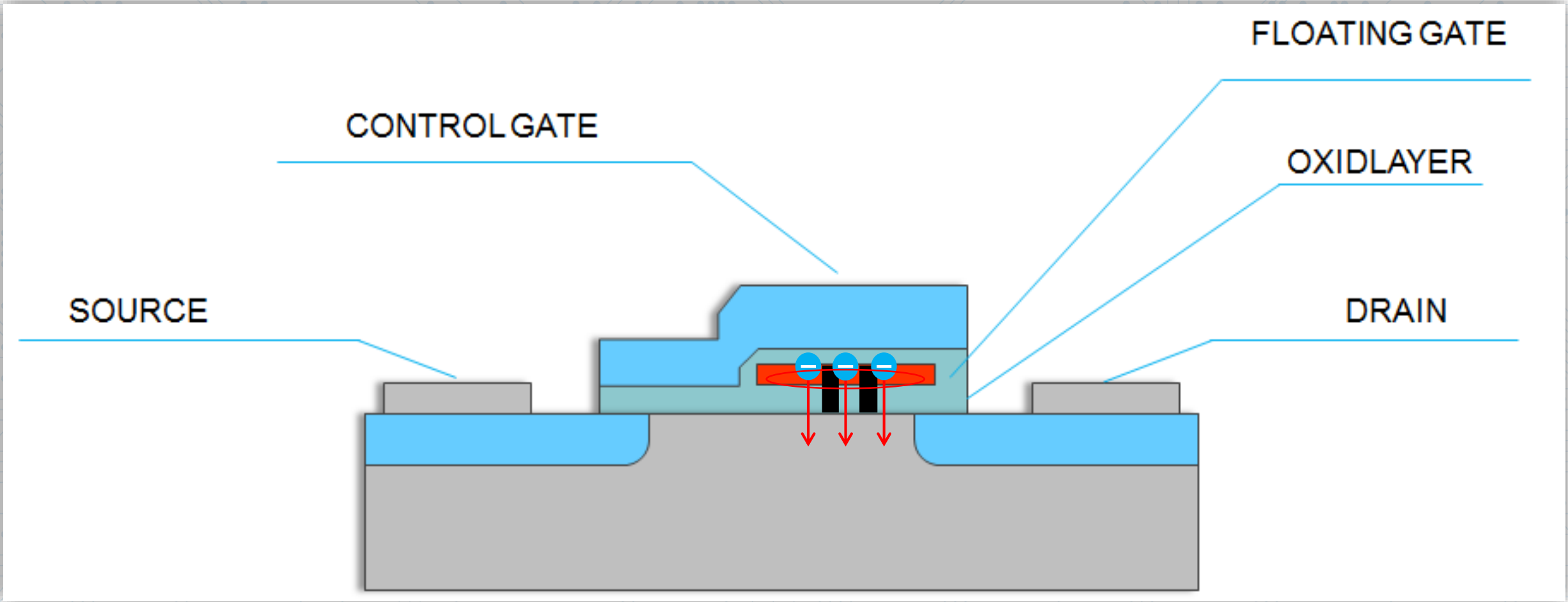
2016-2017

SLC - 1 bit/cell

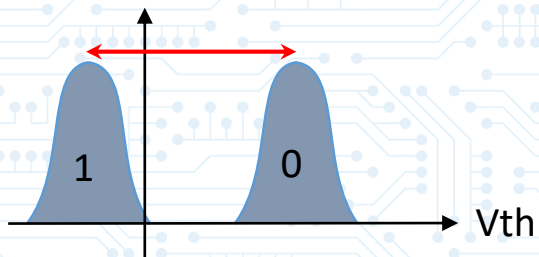
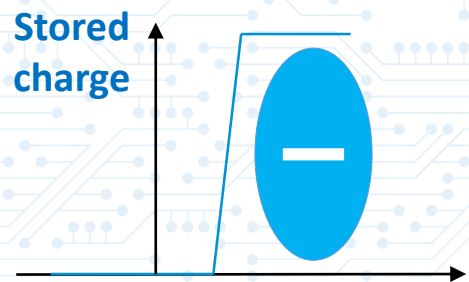
MLC - 2 bit/cell

TLC - 3 bit/cell

QLC - 4 bit/cell

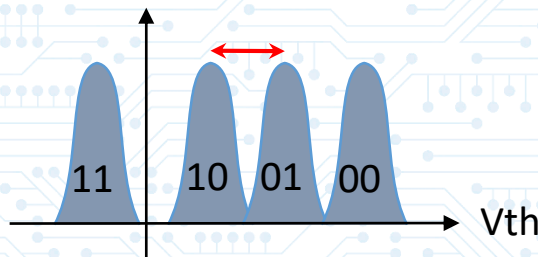
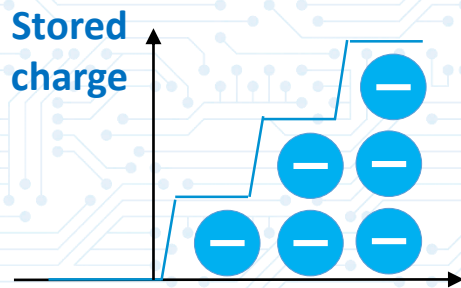


## SLC



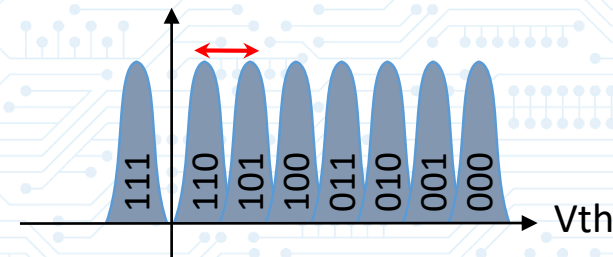
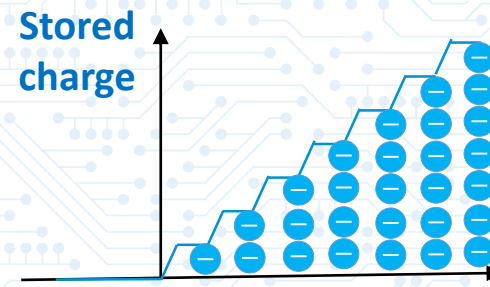
(P/E Cycles) 100.000 – 60.000

## MLC



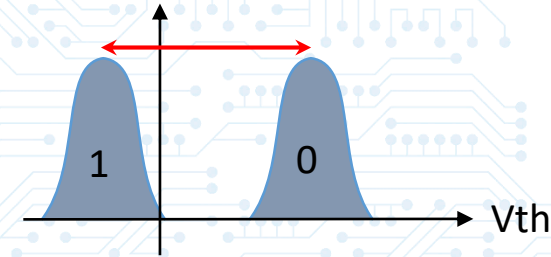
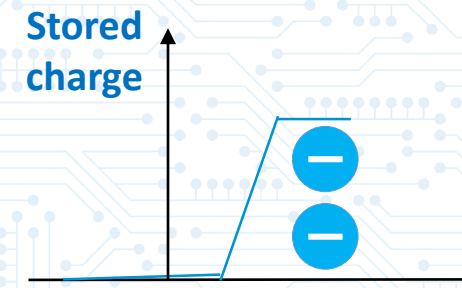
3.000

## TLC



3.000 - 300

## pSLC



50.000 - 20.000

## Definition

The amount of data that can be written on a Solid State Drive before the storage media becomes unreliable

## Component Level



P/E Cycles  
= Program and Erase Cycles

## Device Level



TBW  
= Terabytes Written

DWPD  
= Drive Writes per Day



2.5" SSD  
32GB  
2D SLC (24nm SLC)  
100k P/E Cycles

Expectation



**TBW**  
3,200.00

Reality



**Client  
Workload**

**TBW**  
1042,94

**Enterprise  
Workload**

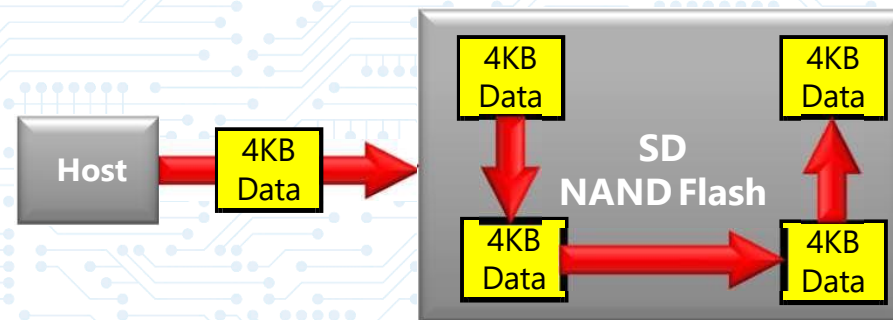
**TBW**  
279,89

**Embedded  
Workload**

**TBW**  
625,00

## WAF

$$= \frac{\text{Total Data Written To NAND}}{\text{Total Data Written By Host}}$$





# Mode of Operation



Device



Device



Block

Smallest erasable entity in a NAND flash device



Page


Write operations happen on a page level

## TeraBytes Written Equation

$$TBW = \frac{(NAND\ Cycles) * (SSD\ Capacity) * (Wear\ Leveling\ Efficiency)}{(Write\ Amplification\ Factor)}$$

## Total Lifetime (in Years)

$$Life\ Time = \frac{(TBW)}{(Daily\ Work\ Load) * 365\ days}$$



Apacer SSDWidget v1.9.5

Apacer SSDWidget

Disk Info: 128GB SATA Flash Drive

SMART

Drive Scan

Drive Erase

Setting

ID	Attribute Name	Value
9	Power on Hours	58
12	Power Cycle Count	29
167	SSD Protect Mode	0
168	SATA PHY Error Count	1
175	Bad Cluster Table Count	0
192	Unexpected Power Loss Count	13
194	Temperature	40
163	Maximum Erase Count	10
164	Average Erase Count	3
166	Total Later Bad Block Count	0
241	Total Sectors of Write	535129174

NAND Cycles = 3,000  
 SSD Capacity = 128GB

#### Wear Leveling Efficiency Factor

Average Erase Count = 3  
 Maximum Erase Count = 10  
 WLE value = 0,3

#### WAF Factors

Total Data Written to NAND = 412,32 GB  
 Total Data Written by Host = 273,99 GB  
 WAF value = 1,50

#### Total Data Written to NAND Factors

Average Erase Count = 3  
 Capacity = 64GB  
 Total Data Written to NAND = 192 GB

#### Total Data Written by Host Factors

Total sector writes = 535129174 LBA  
 Total Datta Written by Host = 273,99 GB

## Parameters

SSD Capacity = 128 GB  
NAND Flash = 2D MLC with 3,000 P/E Cycles  
Write Amplification Factor = 1,5  
Wear Leveling Efficiency = 0,3  
Daily Work Load = 6 GB

## TeraBytes Written Equation

$$TBW = \frac{(NAND\ Cycles) * (SSD\ Capacity) * (Wear\ Leveling\ Efficiency)}{(Write\ Amplification\ Factor)}$$

$$TBW = \frac{(3000) * (128) * (0,3)}{(1,5)}$$

$$TBW = 76800$$
$$DWPD = 0,82$$

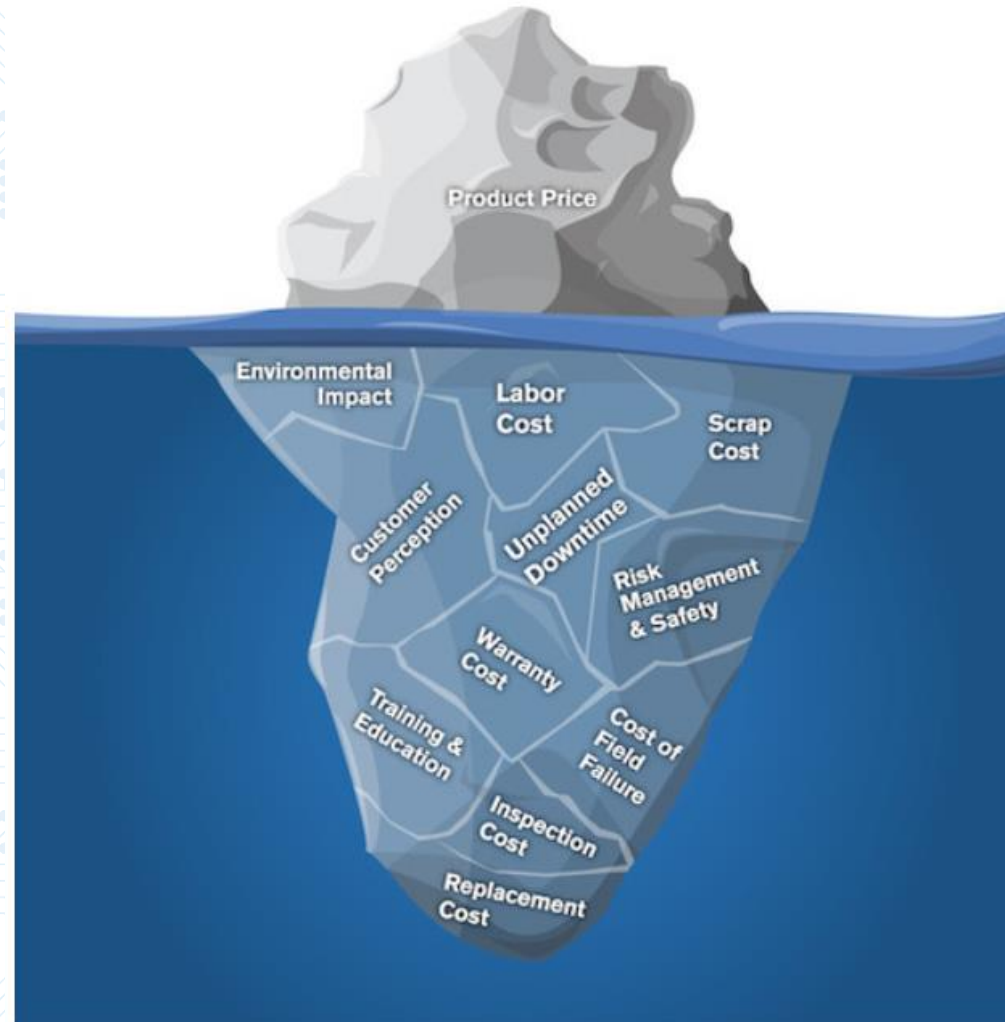
## Total Lifetime (in Years)

$$Life\ Time = \frac{(TBW)}{(Daily\ Work\ Load) * 365\ days}$$

$$Life\ Time = \frac{(76800)}{(6) * 365\ days}$$

$$Life\ Time = 35,07\ years$$

# What is Total Cost of Ownership (TCO)?



## Case Study: Ticketing Machine Disaster



## Case Study: Tesla



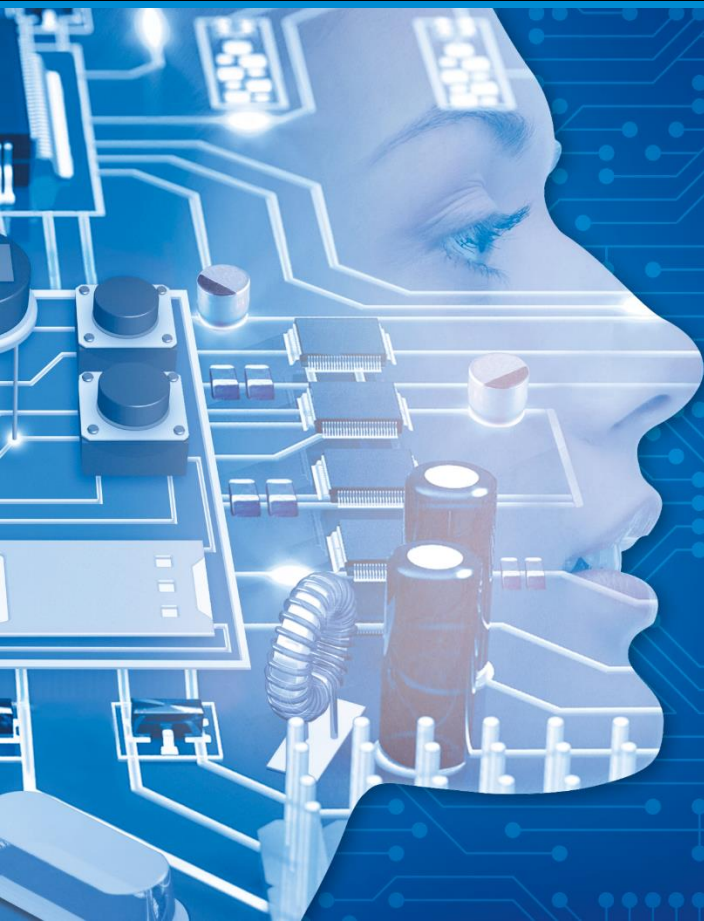
## **The Quality of Industrial Solutions**

- Advantages of Industrial vs. Consumer solutions
- Move from known unknown to known known

## **Take the TCO into consideration**

- It is more than just the material cost





**Thank you for your attention**

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[www.rutronik.com](http://www.rutronik.com)